USER MANUAL

INVERTER / CHARGER

1.6KW-3KW

M-HVM-24V-3200A-EN-A01

Table Of Contents

ABOUT THIS MANUAL 1

Purpose 1
Scope 1

SAFETY INSTRUCTIONS 1

INTRODUCTION 2

Features 2
Basic System Architecture 2
Product Overview 3

INSTALLATION 4

Unpacking and Inspection 4
Preparation 4
Mounting the Unit 4
Battery Connection 5
AC Input/Output Connection 6
PV Connection 7
Final Assembly 8

OPERATION 9

Power ON/OFF 9
Operation and Display Panel 9
LCD Display Icons 10
LCD Setting 12
Display Setting 18
Operating Mode Description 21
Battery Equalization Description 23
Fault Reference Code 25
Warning Indicator 25

SPECIFICATIONS 26

Table 1 Line Mode Specifications 26
Table 2 Inverter Mode Specifications 27
Table 3 Charge Mode Specifications 28
Table 4 General Specifications 28

TROUBLE SHOOTING 29

Appendiex:Communication Installation 30

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION –** Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. One piece of 150A fuse is provided as over-current protection for the battery supply.
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
14. **WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
15. **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Inverter running without battery
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

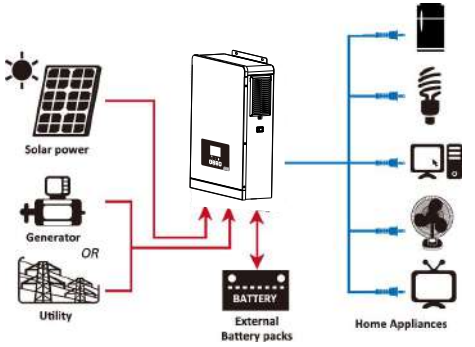
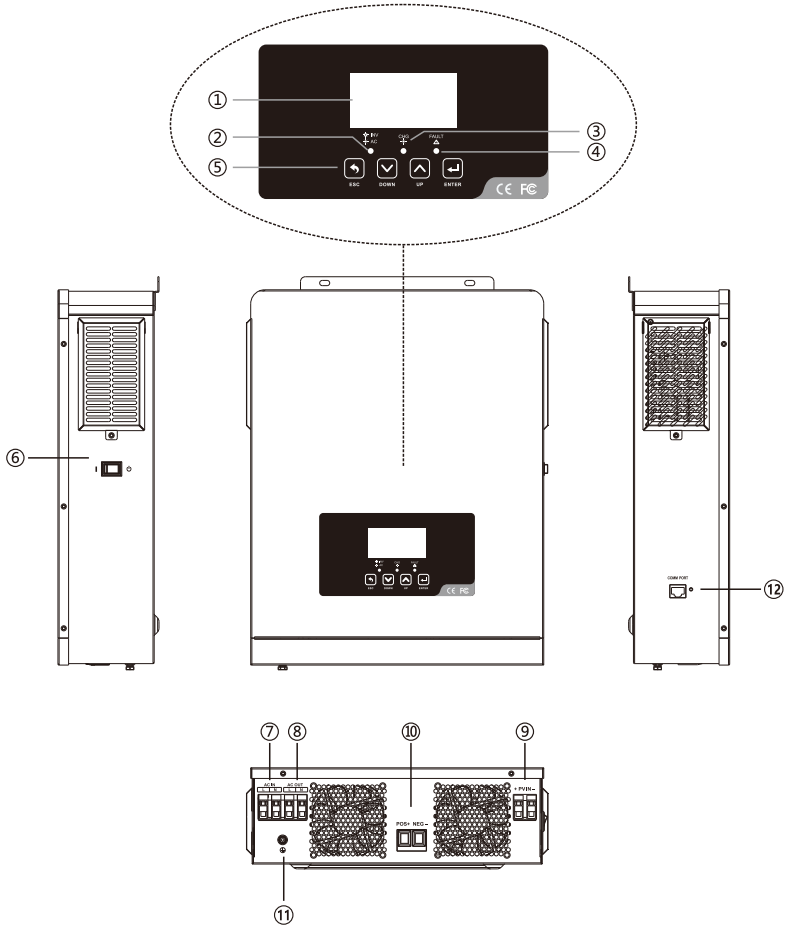


Figure 1 Hybrid Power System

Product Overview



1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. GND
12. RS-232 communication port

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Dust cover (optional)

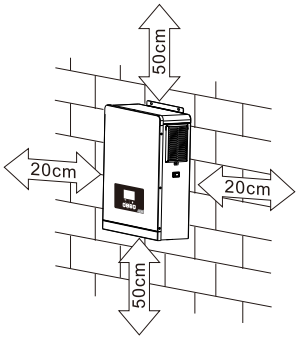
Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

Mounting the Unit

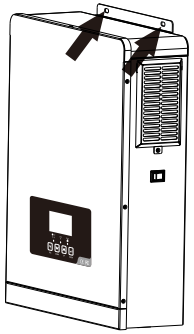
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0℃ and 55℃ to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



Battery Connection

This model can be operated without battery connection. Connect to battery if necessary.

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

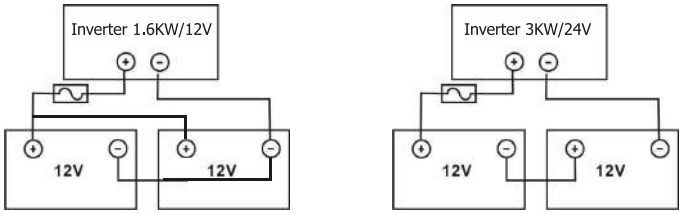
WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

Recommended battery cable size:

Model	Wire Size	Cable (mm²)	Torque value (max)
1.6KW 12V	1 x 5AWG	16	2 Nm
3KW 24V	1 x 5AWG	16	2 Nm

Please follow below steps to implement battery connection:

1. Remove insulation sleeve 18 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
3. Connect all battery packs as below chart.



4. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals.
   Recommended tool: #2 Pozi Screwdriver

⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 10A for 1.6KW and 32A for 3KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

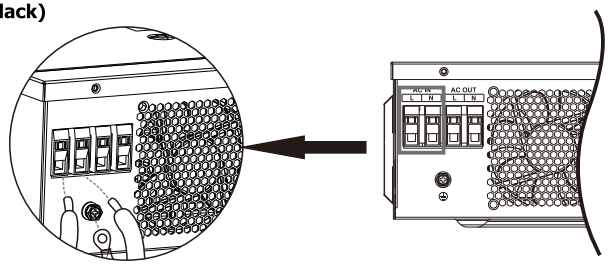
Suggested cable requirement for AC wires

Model	Gauge	Torque Value
1.6KW 12V	14AWG	0.5~0.6Nm
3KW 24V	12AWG	1.2Nm

Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.

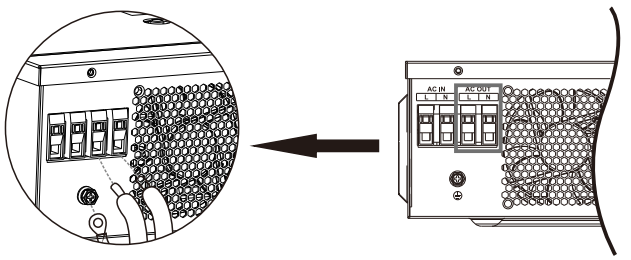
   ⏚→**Ground (yellow-green)**
   L→LINE (brown or black)
   N→Neutral (blue)



⚠	**WARNING:** Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

   ⏚→**Ground (yellow-green)**
   L→LINE (brown or black)
   N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Torque value (max)
1.6KW 12V 3KW 24V	1 x 12AWG	1.2 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

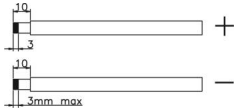
1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	1.6KW	3KW
Max. PV Array Open Circuit Voltage	500Vdc	
PV Array MPPT Voltage Range	30Vdc~450Vdc	

Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec. (reference) - 250Wp - Vmp: 30.1Vdc - Imp: 8.3A - Voc: 37.7Vdc - Isc: 8.4A - Cells: 60	SOLAR INPUT (Min in serial: 6 pcs, max. in serial: 13 pcs)	Q'ty of panels	Total input power
	2 pcs in serial	2 pcs	500W
	4 pcs in serial	4 pcs	1000W
	6 pcs in serial	6 pcs	1500W
	8 pcs in serial	8 pcs	2000W
	10 pcs in serial	10pcs	2500W

PV Module Wire Connection



Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
3. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector. Screw two wires tightly in clockwise direction. Recommended tool: 4mm blade screwdriver

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.

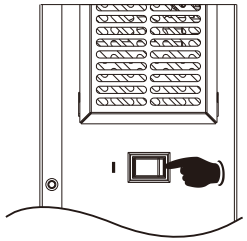
Communication Connection

Please use supplied communication cable to connect to inverter and PC.Follow on-screen instruction to install the monitoring software.For the detailed software operation,please check user manual of software.The monitoring software is downloadable from our website www.sacolar.com.

OPERATION

Power ON/OFF

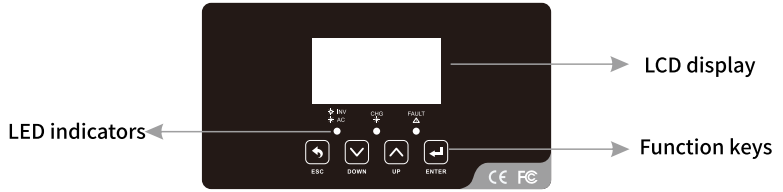
Side view of unit



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



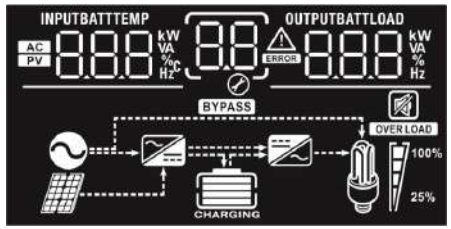
LED Indicator

LED Indicator			Messages
☀AC/☀INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
☀CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠ FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT	Indicate input voltage, input frequency, PV voltage, charger current (if PV in charging for 1.6KW-3KW models), charger power, battery voltage.
Configuration Program and Fault Information	
	Indicates the setting programs.
	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: lighting with fault code
Output Information	
OUTPUTBATTLOAD	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

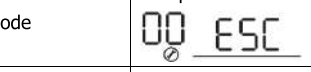
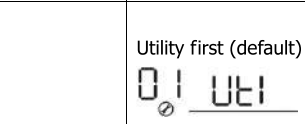
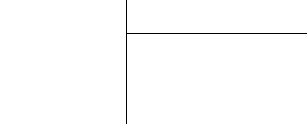
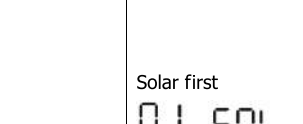
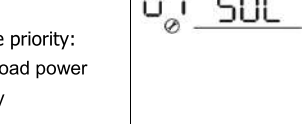
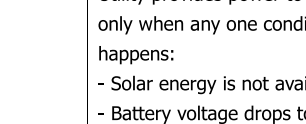
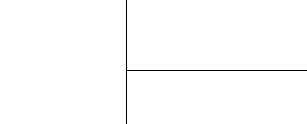
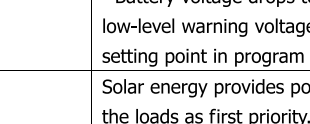
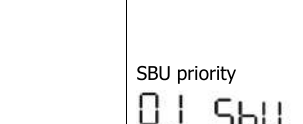
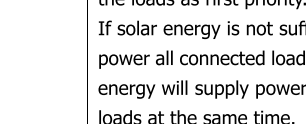
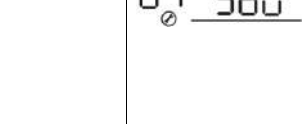
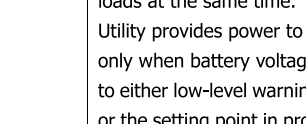
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.85V/cell	
	1.85V/cell ~ 1.933V/cell	
	1.933V/cell ~ 2.017V/cell	
	> 2.017V/cell	
Load < 50%	< 1.892V/cell	
	1.892V/cell ~ 1.975V/cell	
	1.975V/cell ~ 2.058V/cell	
	> 2.058V/cell	

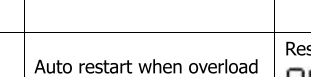
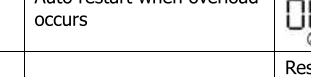
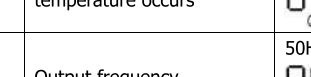
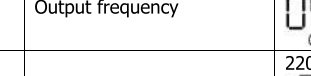
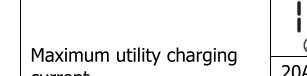
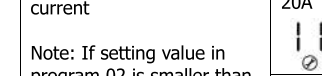
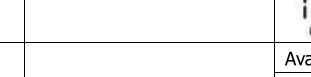
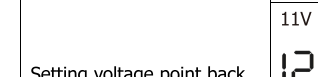
Load Information				
OVER LOAD	Indicates overload.			
100% 25%	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%
Mode Operation Information				
	Indicates unit connects to the mains.			
	Indicates unit connects to the PV panel.			
BYPASS	Indicates load is supplied by utility power.			
	Indicates the utility charger circuit is working.			
	Indicates the DC/AC inverter circuit is working.			
Mute Operation				
	Indicates unit alarm is disabled.			

LCD Setting

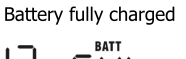
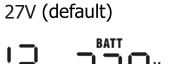
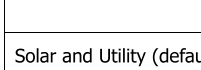
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

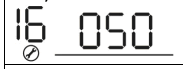
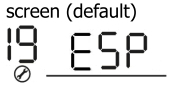
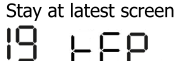
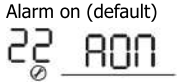
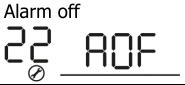
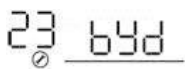
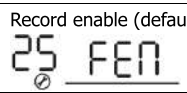
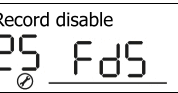
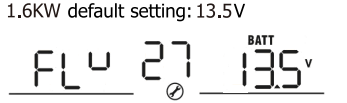
Setting Programs:

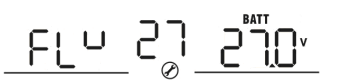
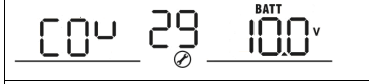
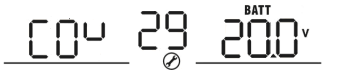
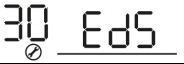
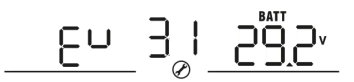
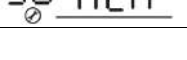
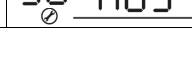
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority: To configure load power source priority	Utility first (default) 	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to low-level warning voltage or the setting point in program 12.
		SBU priority 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 	20A 
		30A 	40A 
		50A 	60A (default) 
		70A 	80A 

03	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default)	Flooded
		User-Defined	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable 
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable 
09	Output frequency	50Hz (default)	60Hz 
10	Output voltage	220V	230V (default) 
		240V	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	2A	10A
		20A	30A (default) 
		40A	50A 
		60A	
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 1.6KW model:	
		11V	11.3V 
		11.5V (default)	11.8V 

		12V	12.3V
		12.5V	12.8V
		Available options in 3KW model:	
		21V	21.5V
		22V	22.5V
		23V (default)	23.5V
		24V	24.5V
		25V	25.5V
13	Setting voltage point back to battery mode when selecting “SBU priority” or “Solar first” in program 01.	Available options in 1.6KW model:	
		Battery fully charged	12V
		12.3V	12.5V
		12.8V	13V
		13.3V	13.5V(default)

		13.8V	14V
		14.3V	14.5V
		Available options in 3KW model:	
		Battery fully charged 	24V
		24.5V	25V
		25.5V	26V
		26.5V	27V (default) 
		27.5V	28V
		28.5V	29V
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 	Solar energy and utility will charge battery at the same time.

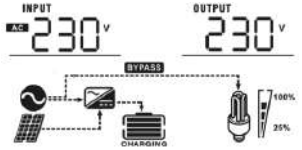
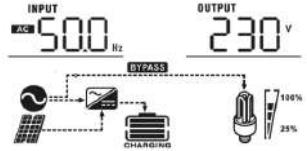
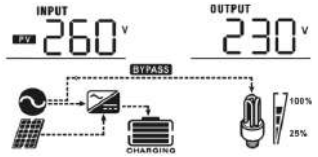
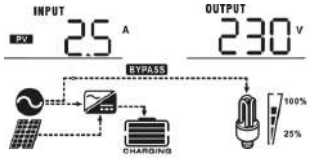
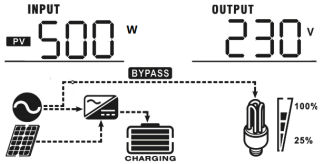
		Only Solar  	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 	Alarm off
19	Auto return to default display screen	Return to default display screen (default)  	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen  	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 	Backlight off
22	Beeps while primary source is interrupted	Alarm on (default)  	Alarm off 
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)  	Bypass enable
25	Record Fault code	Record enable (default)  	Record disable 
26	Bulk charging voltage (C.V voltage)	1.6KW default setting: 14.1 V 	
		3KW default setting: 28.2 V 	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 15.3V for 1.6KW model and 25.0V to 31.5V for 3KW model. Increment of each click is 0.1V.	
27	Floating charging voltage	1.6KW default setting: 13.5V  	

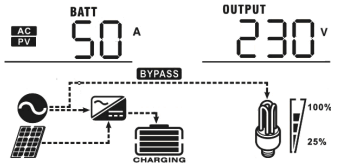
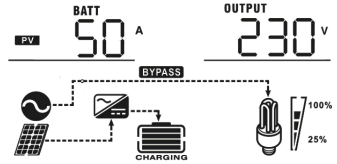
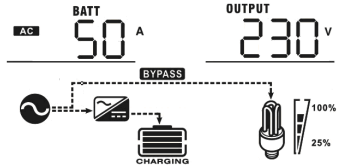
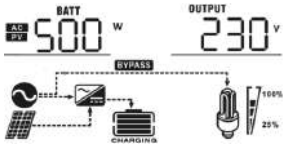
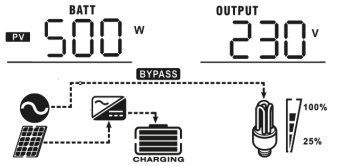
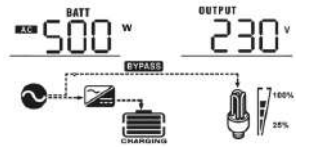
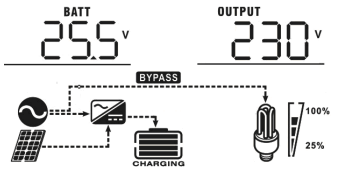
		3KW default setting: 27.0V  	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.0V to 15.3V for 1.6KW model and 25.0V to 31.5V for 3KW model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	1.6KW default setting: 10.0 V  	
		3KW default setting: 20.0 V  	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 10.0V to 11.5V for 1.6KW model and 20.0V to 24.0V for 3KW model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
30	Battery equalization	Battery equalization 	Battery equalization disable (default) 
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	
31	Battery equalization voltage	1.6KW default setting: 14.6 V 	
		3KW default setting: 29.2V  	
		Setting range is from 12.5V to 16.0V for 1.6KW model and 25.0V to 31.5V for 3KW model. Increment of each click is 0.1V.	
33	Battery equalized time	60min (default) 	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) 	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) 	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable  	Disable (default) 

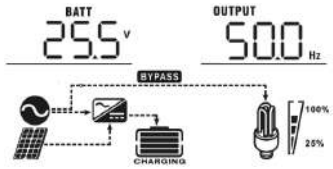
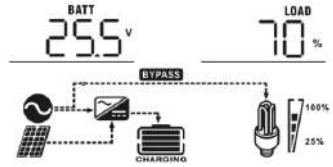
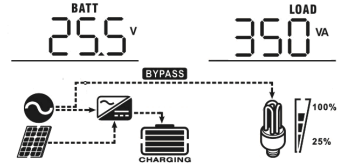
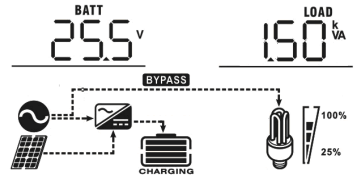
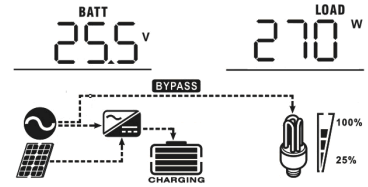
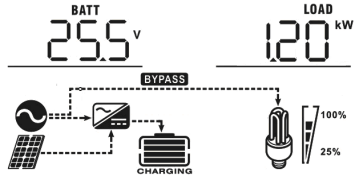
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "E9" will not be shown in LCD main page.

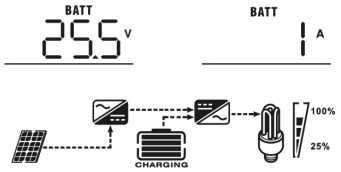
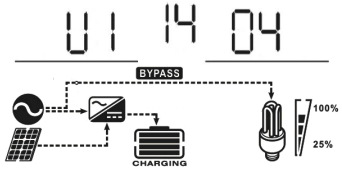
Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz 
PV voltage	PV voltage=260V 
PV current	PV current = 2.5A 
PV power	PV power = 500W 

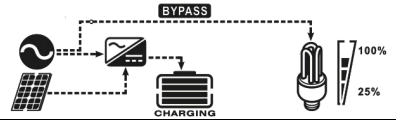
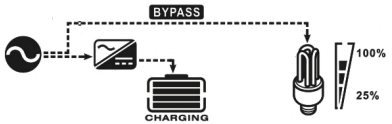
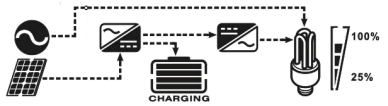
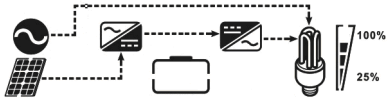
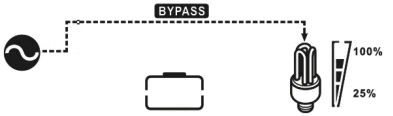
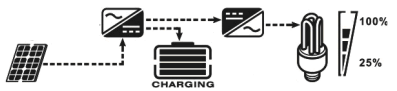
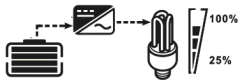
Charging current	AC and PV charging current=50A  PV charging current=50A  AC charging current=50A 
Charging power	AC and PV charging power=500W  PV charging power=500W  AC charging power=500W 
Battery voltage and output voltage	Battery voltage=25.5V, output voltage=230V 

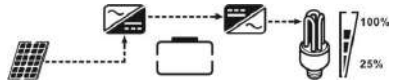
Output frequency	Output frequency=50Hz 
Load percentage	Load percent=70% 
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.  When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart. 
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart.  When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. 

Battery voltage/DC discharging current	Battery voltage=25.5V, discharging current=1A 
Main CPU version checking	Main CPU version 00014.04 

Operating Mode Description

Operation mode	Description	LCD display
Standby mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.

Operation mode	Description	LCD display
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy. 
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility. 
		If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time. 
		If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads. 
		Power from utility. 
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.
		PV energy will supply power to the loads and charge battery at the same time. 
		Power from battery only. 

Battery Mode	The unit will provide output power from battery and PV power.	Power from PV energy only. 

Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

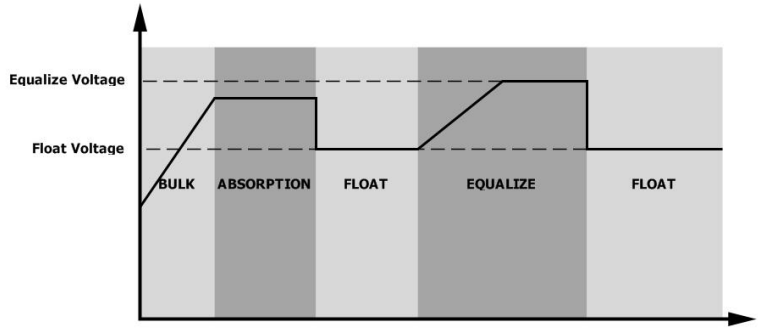
- **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

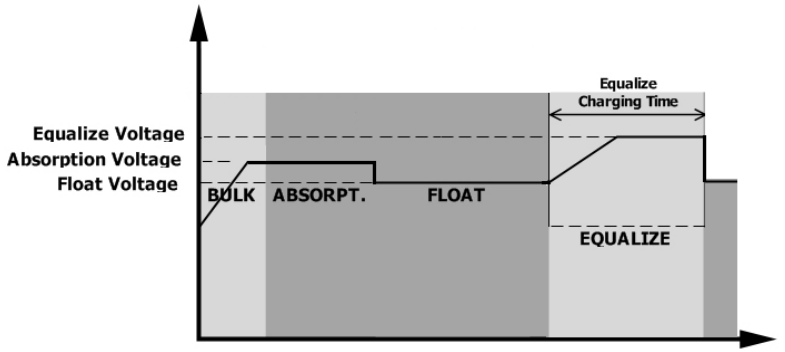
- **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

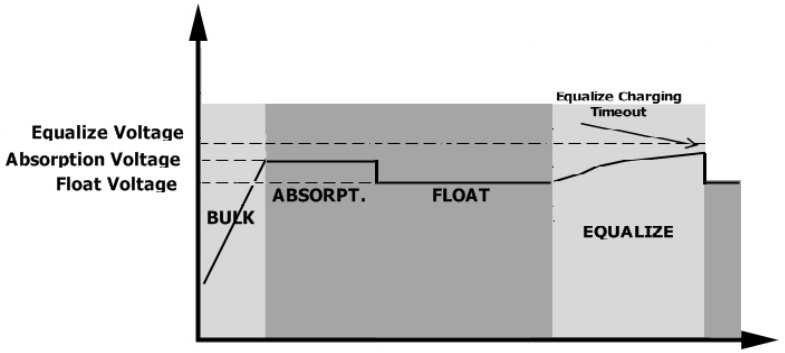


- **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



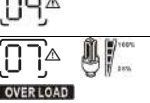
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
11	Main relay failed	
13	Solar charger stops due to high PV voltage	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
57	Current sensor failed	
58	Output voltage is too low	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	

SPECIFICATIONS

Table 1 Line Mode Specifications

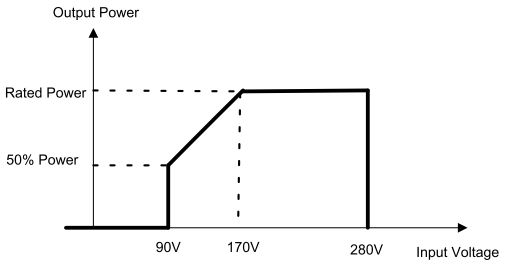
INVERTER MODEL	1.6KW-12V	3KW-24V
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Circuit Breaker	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.		

Table 2 Inverter Mode Specifications

INVERTER MODEL	1.6KW-12V	3KW-24V
Rated Output Power	1.6KW	3KW
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	50Hz	
Peak Efficiency	94%	
Overload Protection	5s@≥150% load; 10s@110%~150% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	12Vdc	24Vdc
Cold Start Voltage	11.5Vdc	23.0Vdc
Low DC Warning Voltage @ load < 50% @ load ≥ 50%	 11.0Vdc 10.5Vdc	 22.0Vdc 21.0Vdc
Low DC Warning Return Voltage @ load < 50% @ load ≥ 50%	 11.5Vdc 11.0Vdc	 22.5Vdc 22.0Vdc
Low DC Cut-off Voltage @ load < 50% @ load ≥ 50%	 10.2Vdc 9.6Vdc	 20.5Vdc 20.0Vdc
High DC Recovery Voltage	15.5Vdc	32Vdc
High DC Cut-off Voltage	16.5Vdc	33Vdc
No Load Power Consumption	< 25W	<35W

Table 3 Charge Mode Specifications

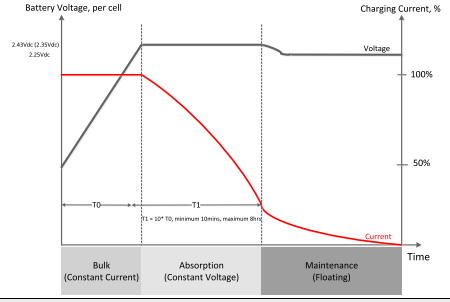
Utility Charging Mode			
INVERTER MODEL		**1.6KW-12V**	**3KW-24V**
Charging Algorithm		3-Step	
AC Charging Current (Max)		60 Amp (@$V_{I/P}$=230Vac)	
Bulk Charging Voltage	**Flooded Battery**	14.6	29.2
	AGM / Gel Battery	14.1	28.2
Floating Charging Voltage		13.5Vdc	27Vdc
Charging Curve			
MPPT Solar Charging Mode			
INVERTER MODEL		**1.6KW-12V**	**3KW-24V**
Max. PV Array Power		1600W	3000W
Nominal PV Voltage		240Vdc	
PV Array MPPT Voltage Range		30~430Vdc	
Max. PV Array Open Circuit Voltage		450Vdc	
Max Charging Current (AC charger plus solar charger)		80Amp	

Table 4 General Specifications

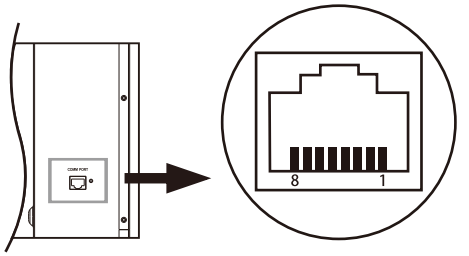
INVERTER MODEL	**1.6KW-12V**	**3KW-24V**
Safety Certification	CE	
Operating Temperature Range	-10°C to 50°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	405x303x107	
Net Weight, kg	6.18	

TROUBLE SHOOTING

Problem	**LCD/LED/Buzzer**	**Explanation / Possible cause**	**What to do**
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Internal fuse tripped.	1. Contact repair center for replacing the fuse. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	

Appendiex:Communication Installation

1.Pin Assignment for Communication Port



	Description
Pin 1	Rs232 TXD
Pin 2	Rs232 RXD
Pin 3	Reserved
Pin 4	Reserved
Pin 5	Reserved
Pin 6	Reserved
Pin 7	Reserved
Pin 8	Ground